

Work Order ID 126929

December-02-14 8:09:37 AM

126929

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Item ID: D407-836-017

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Crosstube Antenna Mount, 407 Aft (P162-407A)

Start Date: 12/02/14 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 12/02/14 Req'd Qty: 1.00 *1*

Customer:

Reference: ~~disassemble~~ Rework

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
GA202-2	A

100	Document Control	0.00
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DAS
46
9-89

DEC 04 2014

100

DC	Memo	0.00
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Doc.Control -USB or Paperwork

Photocopy bluefile and create labels as per PPP D407-836-017 CH001

110	Pick Kit	0.00
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110

Packaging	Memo	0.00
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Packaging

PULL FROM STK:
1 X D407-836-017 B123887

REMOVE FROM KIT:
5 X NAS1149D0432J B _____
RETURN TO STK
(REQ'D FOR ANOTHER KIT)

REPLACE WHEN AVAILABLE:
5 X NAS1149D0432J B 125518

DAS
65
9-89

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Item ID: D407-836-017 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Crosstube Antenna Mount, 407 Aft (P162-407A)
 Start Date: 12/02/14 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 12/02/14 Req'd Qty: 1.00 *1* Customer:
 Reference: disassemble

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							DAS 46 C-89
Quality Control									

130		0.00							
130									
Packaging	Memo	0.00							DAS 66 C-89
Packaging	REPACKAGE PER PPP, UISNG NEW B/N NEW LABELS REQ'D Identify and pack for shipping as per PPP D407-836-017 Location: <u>F6122</u> PPP Rev: _____								

140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

14/12/89
 14-12-05

Picklist Print

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Parent Item: D407-836-017

D407-836-017

Parent Item Name: Crosstube Antenna Mount, 407 Aft (P162-407A)

Start Date: 12/02/14

Required Date: 12/02/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 13.07.18 AS PER ECN13-561 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D407-836-017 Manufactured No

D407-836-017

Crosstube Antenna Mount, 407 Aft (P162-407A)

NAS1149D0432J Purchased No

NAS1149D0432.J

WASHER

Location	Loc Qty	Loc Code
ST269	12	
124580	7	
125578	5	

NAS1149D0432J Purchased No Each 12.0000

NAS1149D0432.J

WASHER

DAS
46
9-89

JB

Location	Loc Qty	Loc Code
ST269	12	
124580	7	
125578	5	

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1
B123887

-5
8
1

8

58

131026

DAS
86
9-89

DEC 03 2014

